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FORGING PUNCH, MINUTE FORGING METHOD
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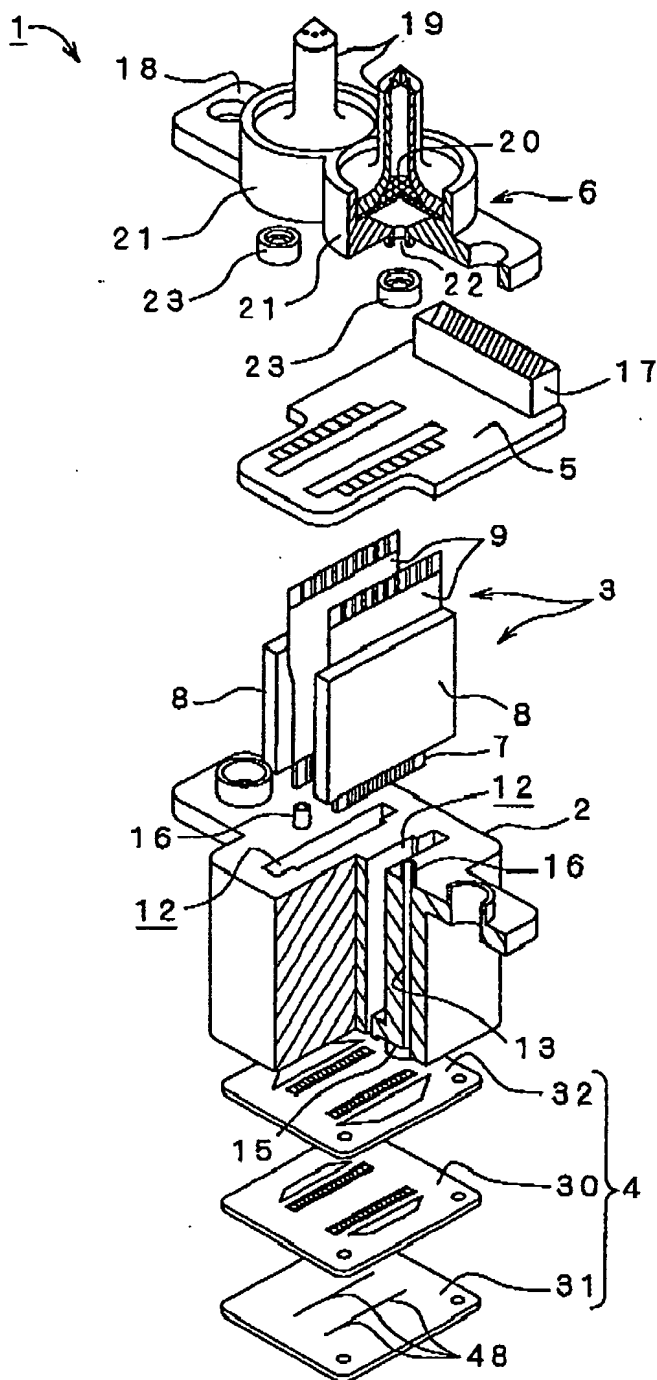


Fig. 3A

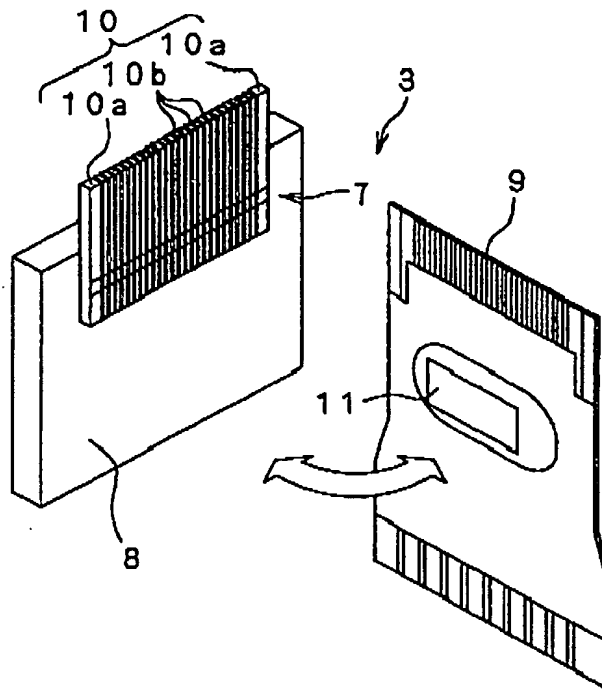


Fig. 3B

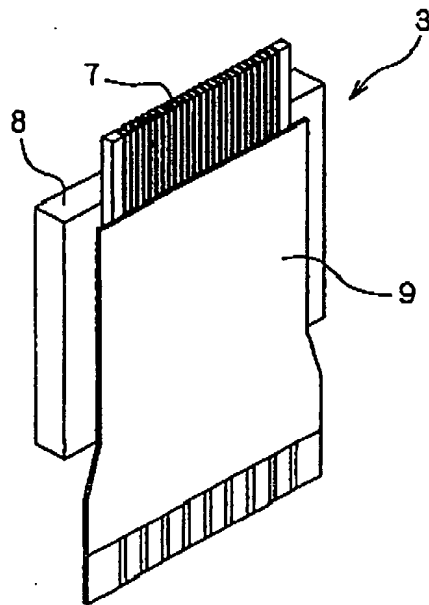


Fig. 4

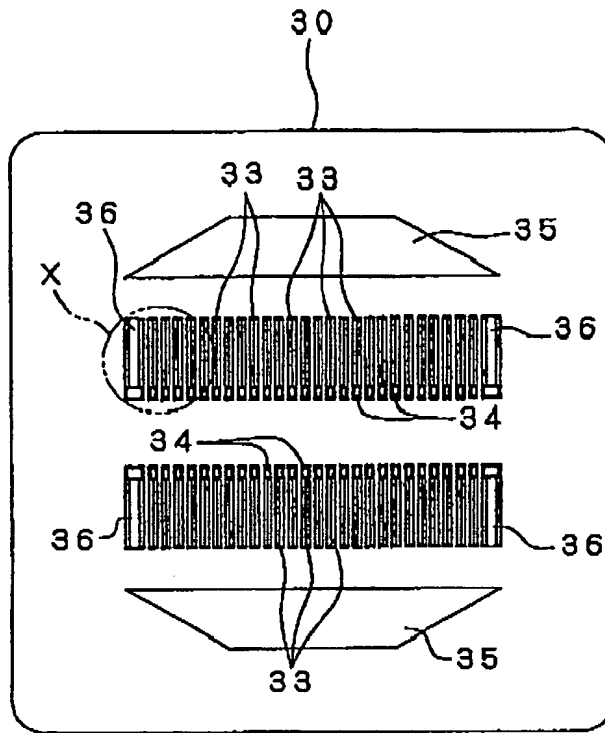


Fig. 5A

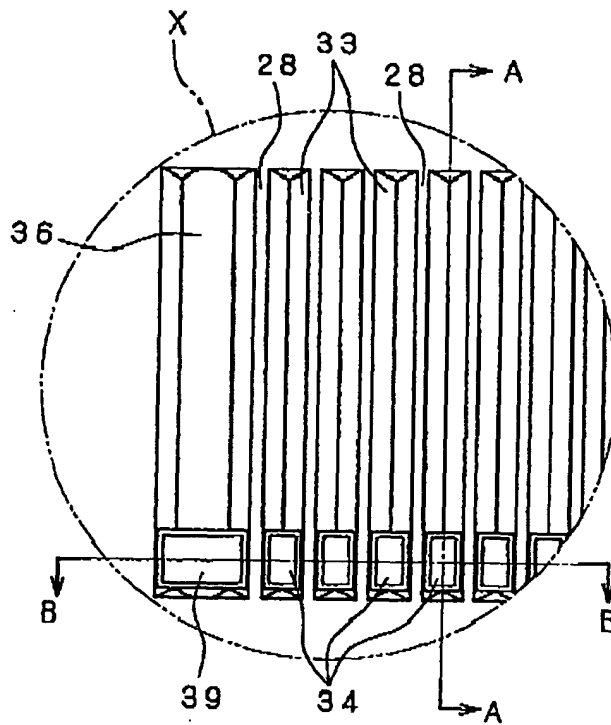


Fig. 5B

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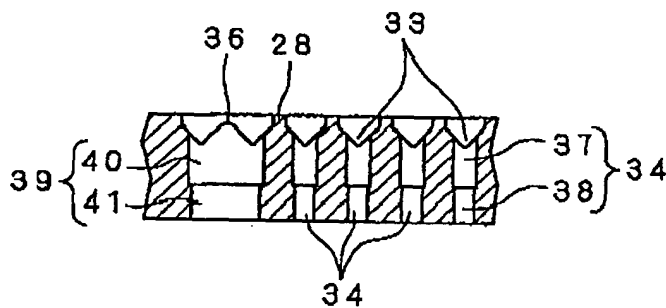
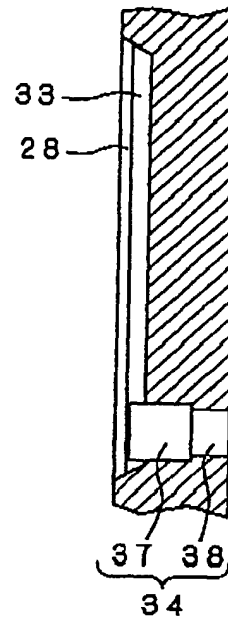
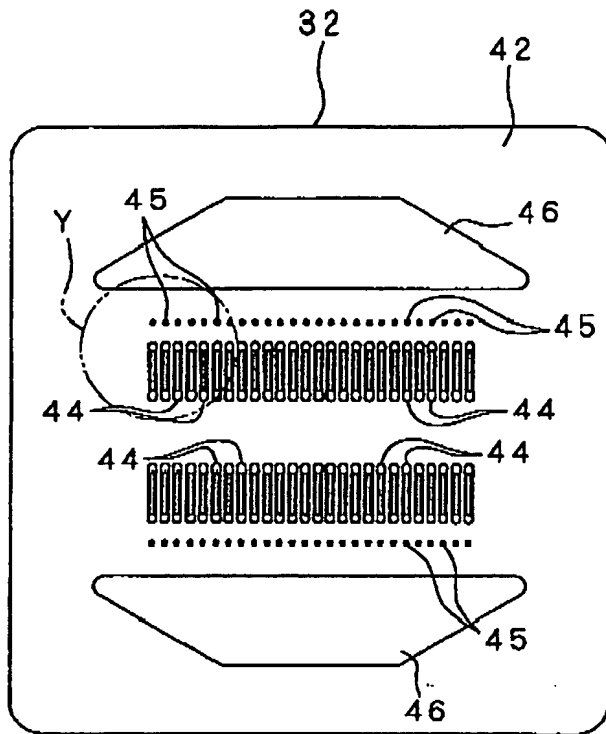


Fig. 5C

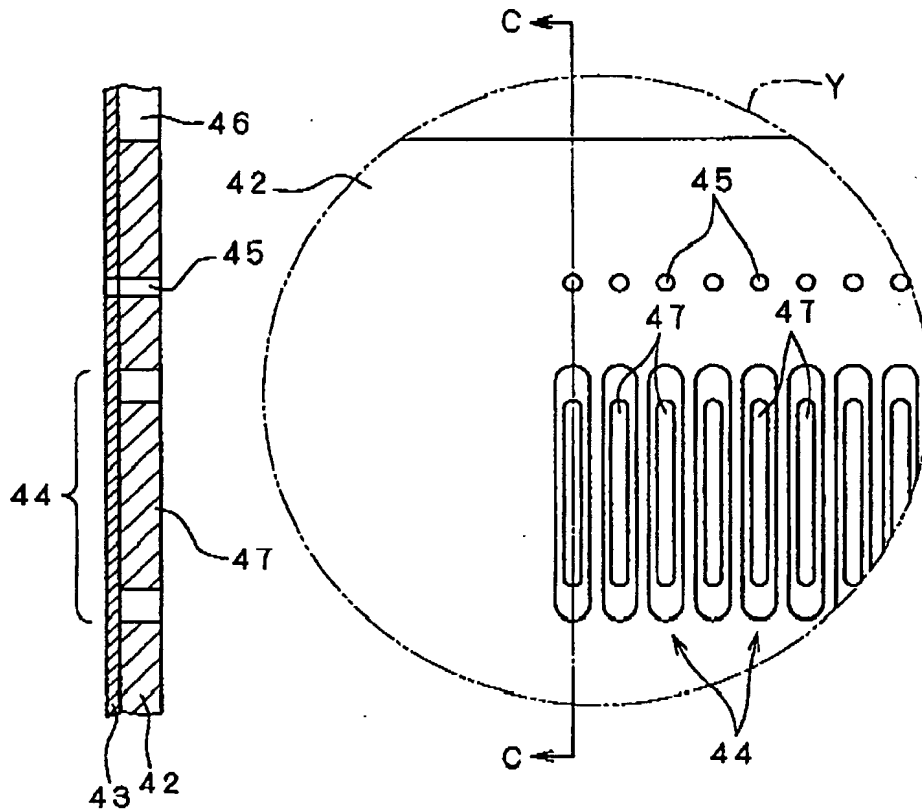
Fig. 6



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Fig. 7B

Fig. 7A



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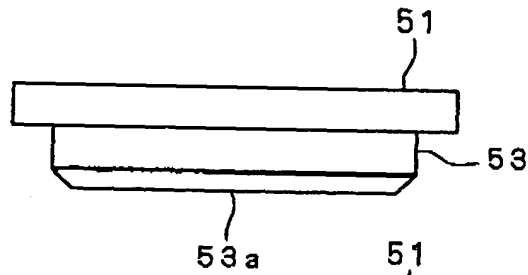


Fig. 8A

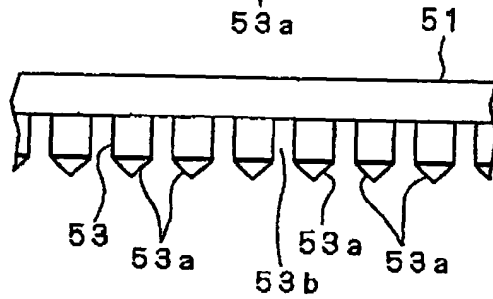


Fig. 8B

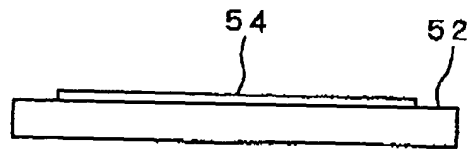


Fig. 9A

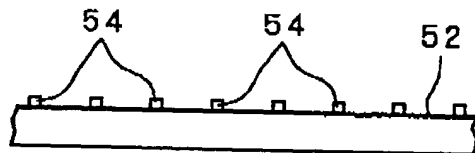


Fig. 9B

Fig. 10A

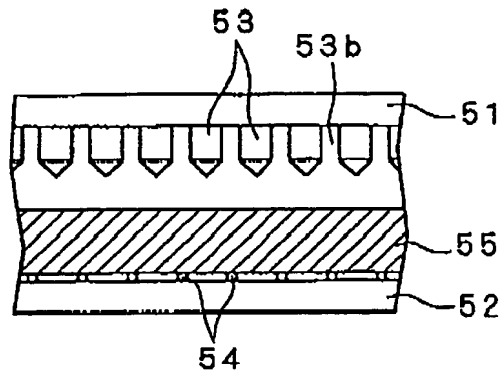


Fig. 10B

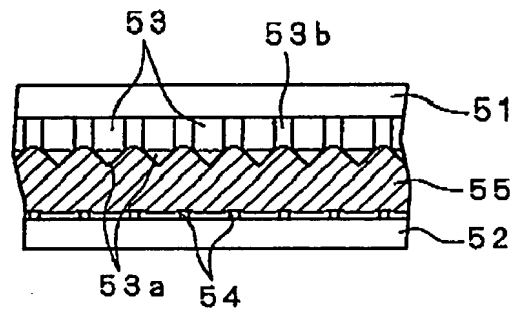


Fig. 10C

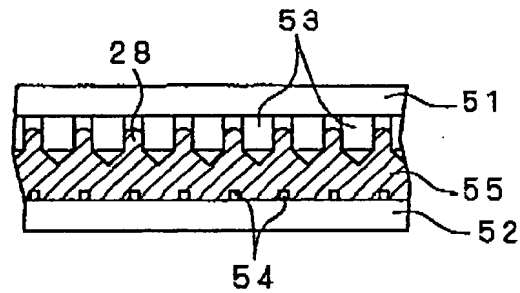


Fig. 11

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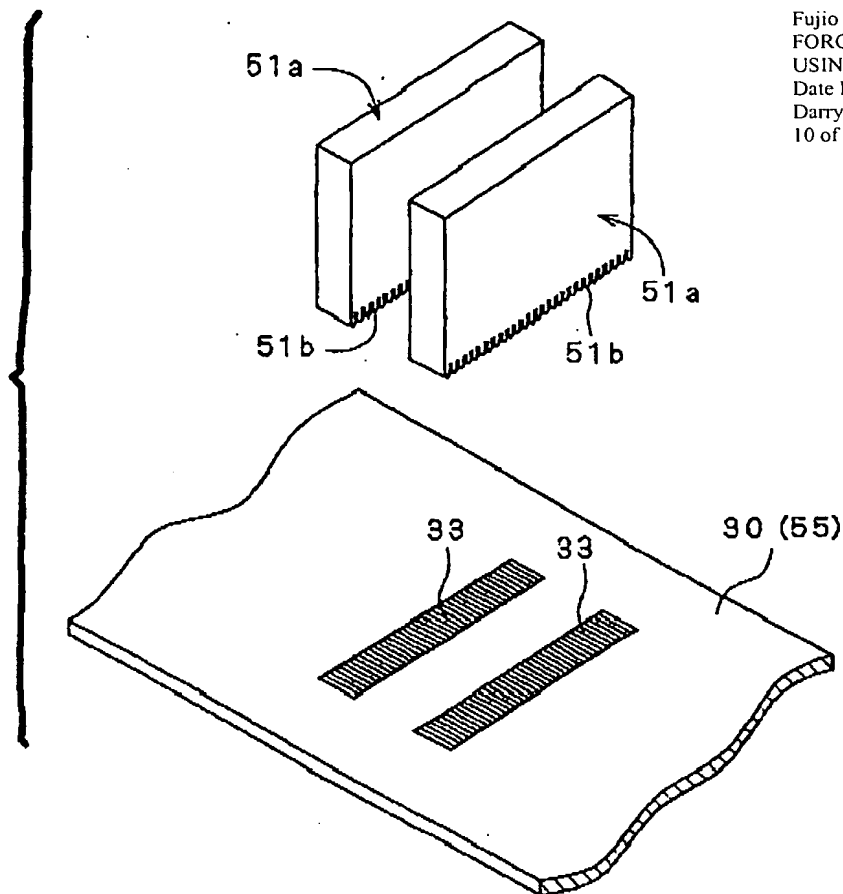
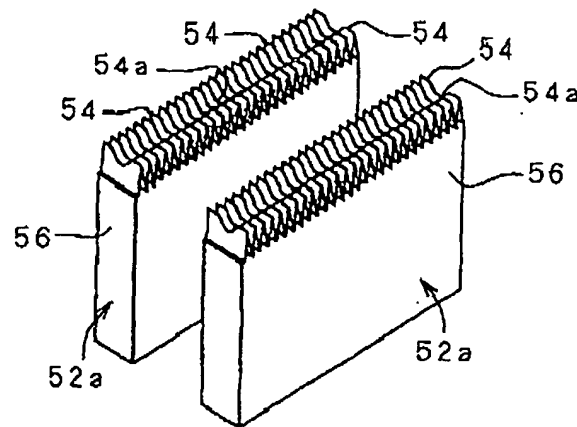


Fig. 12A



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Fig. 12B

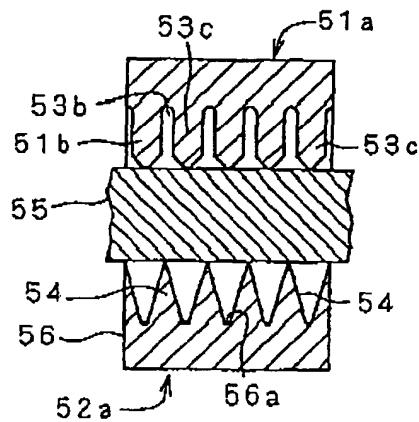


Fig. 12C

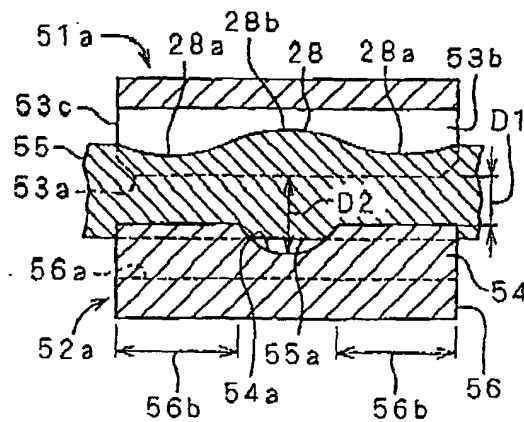
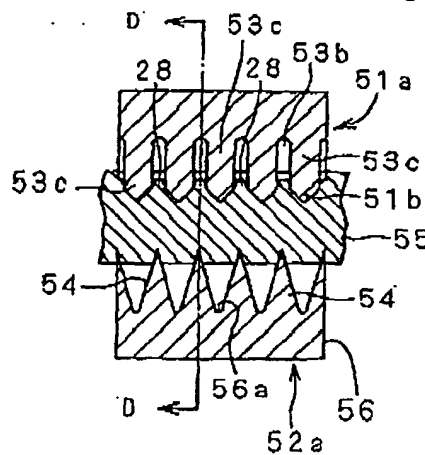


Fig. 12D

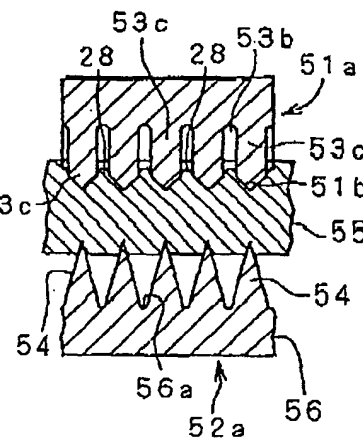
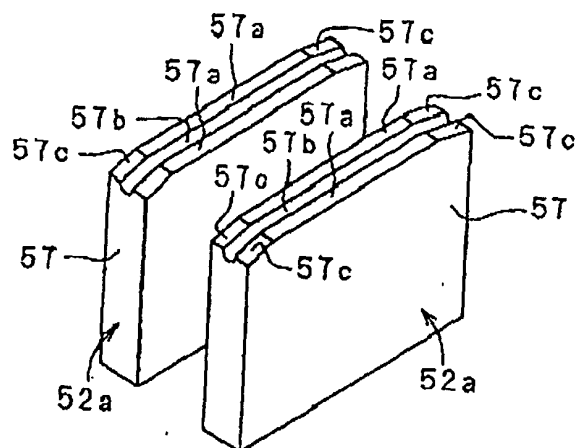


Fig. 12E

Fig. 13A



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Fig. 13B

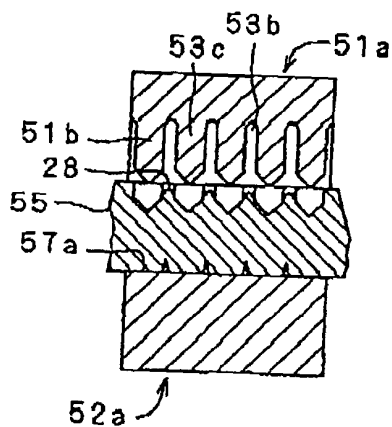


Fig. 13C

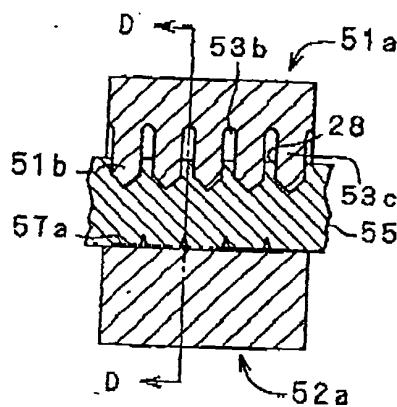


Fig. 13D

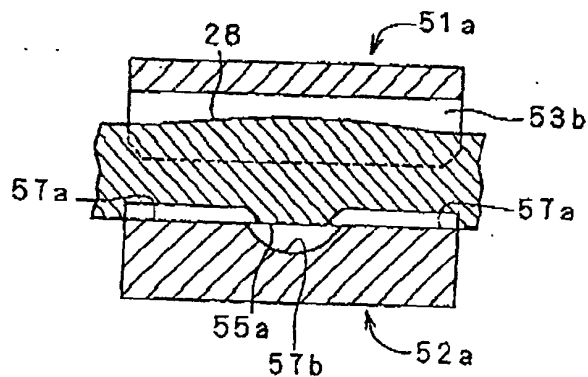


Fig. 14A

Fig. 14B

Fig. 14C

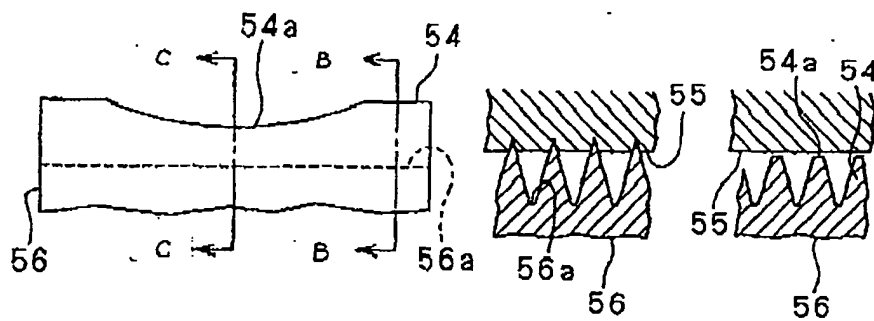
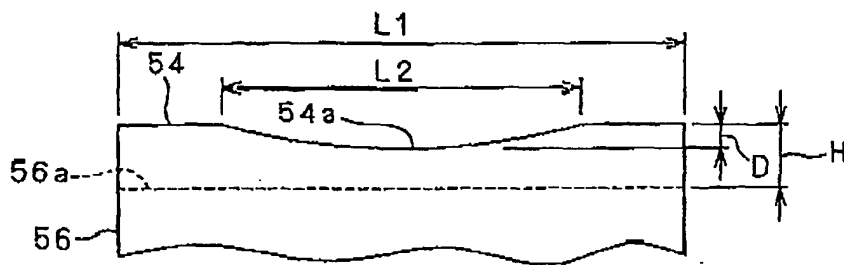
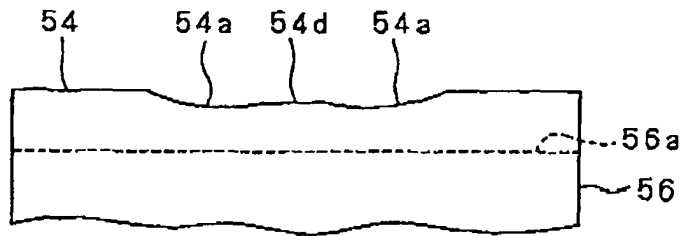


Fig. 15



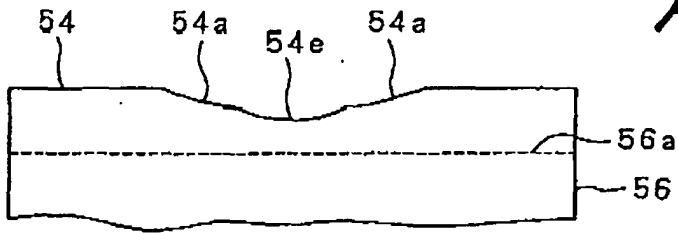
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Fig. 16A



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Fig. 16B



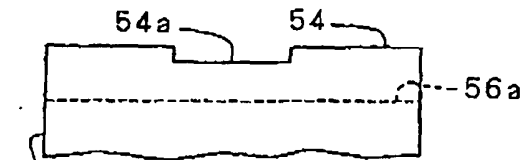


Fig. 17A

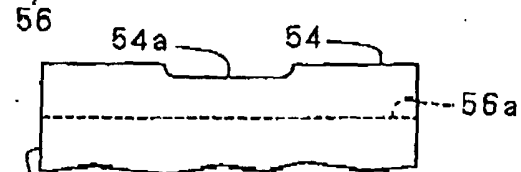


Fig. 17B

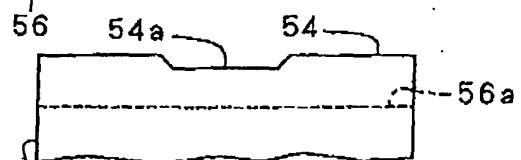


Fig. 17C

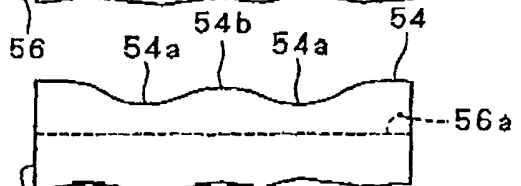


Fig. 17D

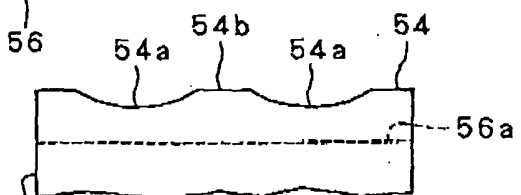


Fig. 17E

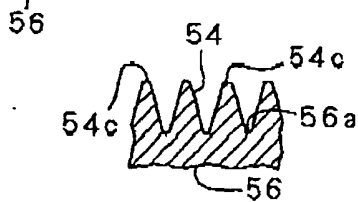


Fig. 17F

Fig. 18A

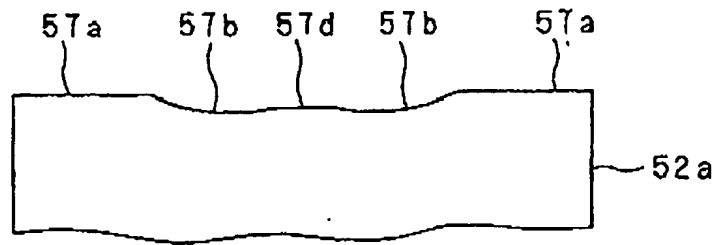


Fig. 18B

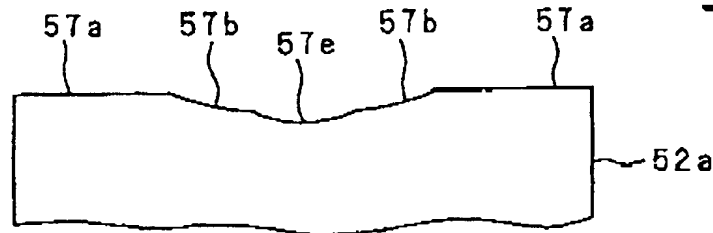


Fig. 19

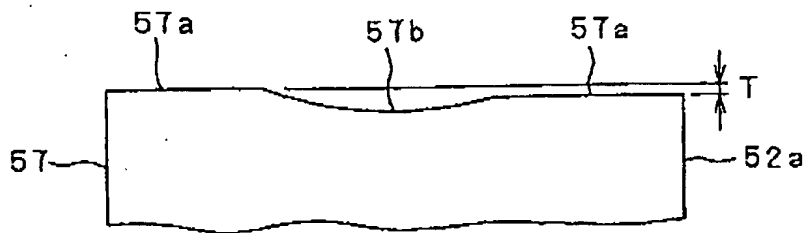


Fig. 20A

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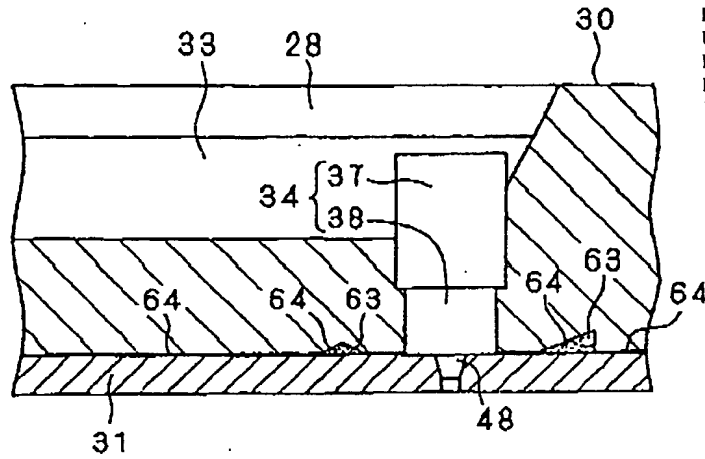


Fig. 20B

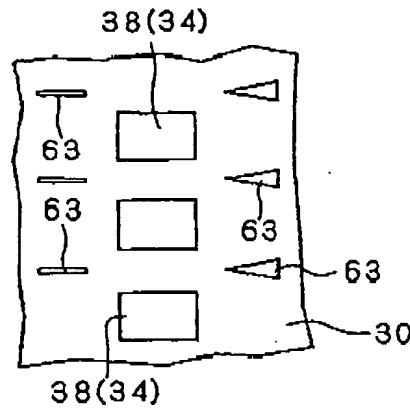


Fig. 20C

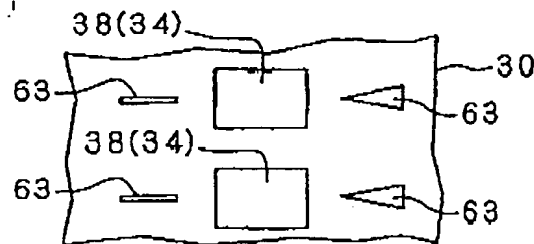


Fig. 21

